Statistical Process Control for Assessing LC MS/MS Performance

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What is Statistical Process Control (SPC)?

A powerful collection of tools used in achieving process stability and improving capability through the identification and reduction of assignable causes of variation

Walter Shewhart



(1891-1967)

- Special cause vs. chance cause variation
- 1st implemented in Japan post WWII
- Revived in USA by the automotive industry in the 1980's
- Sales, marketing, finance, clinical diagnostics

No definition of quality - SPC describes "quality" as inversely proportional to variance

LC MS/MS is a Process

A process is everything required to turn an input(s) into the desired output



Shewhart Control Charts

Shewhart, W.A. J. Frankl. Inst. 226, 163, 1938



Primary tool in SPC – used for monitoring process output

Pareto Analysis

80/20 Principle - Identifies the most significant problems – vital few

Juran, J.M., Quality Control Handbook 1974



How Does One Monitor Performance in LC MS/MS



Scan Cycle for Quality Control Standards



Targeted MS/MS

Monitor several peptides across the gradient



Motivation for Tool Development



- 1. Quantitative method to assess instrument performance
- 2. Visual tools
- 3. Methods for process monitoring
- 4. Versatile (SRM, MS1, Targeted MS/MS, high RP, low RP, and vendor neutral)
- 5. Easy and fast!

Statistical Process Control in Proteomics (SProCoP)

Bereman, MS et. al., JASMS 25(4) 581. 2014

	Install from Tool Sto	ore	×
Settings Tools Help			
SRM Collider	MS1Probe	\frown	Organization:
SProCoP	MSstats Population Variation Protter QuaSAR SProCoP		Bereman Lab, NCSU
Tool Store			Authors:
External Tools			Michael S. Bereman, Ph.D., Nick Shulman, Yuval Boss
Immediate Window			Languages:
Options		·	R(3.0.2), C#
		Status: Not currently installed. Vers Description: Statistical process control (detection, and identification products, services, or inforn Control in Proteomics (SPro and Pareto analysis) into the chromatographic performant resolution); and mass spect measurement accuracy for Tool Store	sion: 1.0 is available (SPC) is a robust set of tools that aids in the visualization, n of assignable causes of variation in any process that creates mation. A tool has been developed termed Statistical Process bCoP) which implements aspects of SPC (e.g., control charts the Skyline software. It provides real time evaluation of the nce (e.g., retention time reproducibility, peak asymmetry, and trometric performance (targeted peptide ion intensity and mass thigh resolving power instruments) via control charts and Install Close

Using SProCoP

Step 1 - Import QC standards



Targeted peptides

Step 2 – Defining Output



Simple – Yet Powerful Charts to Assess Performance



Shewhart Control Charts in SProCoP

3 - Sigma Quality Performance (~1 out of 370 to be a false positive)



Interpretation of Control Charts

Detect systematic trends – instead of single semi random occurrences

- 1. Do not rely on single peptide/metric measurements
- 2. How do the other peptides for that particular metric perform?
- 3. Is there an obvious systematic trend?
- 4. How does the next QC run perform?



1. Utilizing SProCoP – Monitoring LC MS/MS – System Suitability

Bereman, MS et. al., JASMS 25(4) 581 2014





1. Utilizing SProCoP – Monitoring LC MS/MS – System Suitability

Bereman, MS et. al., JASMS 25(4) 581 2014



Importance of Systematic Evaluation – Problem may have not been diagnosed as quickly

2. Utilizing SProCoP – Identification of Sources of Variation

Do self packed traps affect the LC MS/MS process?

Bereman et al., MCP 2013



2. Utilizing SProCoP – Identification of Sources of Variation

Bereman, MS et. al., JASMS 25(4) 581 2014

5 QC runs were ran on the first trap – thresholds established



Pareto chart provides nice summary of data – and points to which metric is most variable

3. Longitudinal Instrument Tracking - SProCoP



Longitudinal Instrument Tracking - SproCoP



Future Metric – Spray Stability

Difficult to quantify



Increased variance in abundances – decreased power to identify differences and can lead to false positives

Qualitative detection is based on duty cycle

Runs Test to Determine When ESI Stability Changes



Unstable spray was smoothed (Boxcar n=3) to mimic stability

Average Run Length Differentiates ESI Stability



Define spray stability based on reference set – track metric in control chart

Summary – What Can SProCoP do for YOU – ?



All from a couple of mouse clicks!

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